

**HONDA****SERVICE BULLETIN**750 #29  
4/1/71**CRANKCASE AND FINAL DRIVE BEARING REPLACEMENT**

Commencing with engine number CB750E-1044806, all CB-750 motorcycles are manufactured with engine crankcase assembly P/N 11010-300-110. This crankcase assembly uses a redesigned final drive bearing P/N 96100-63050 which has a greater service life expectancy.

Superseded crankcase assemblies and final drive bearings will no longer be supplied. In CB-750 engines prior to engine number CB750E-1044806, if either the crankcase assembly or final drive bearing becomes damaged or unserviceable, install the replacement crankcase set. Replacement crankcase sets include crankcase assembly P/N 11010-300-110, final drive bearing P/N 96100-63050, and all parts necessary for conversion.

The Warranty Section of the Motorcycle Service Department has provided special reimbursement allowances to offset the cost of additional parts replacement in instances where warranty provisions do not apply. (See WARRANTY INFORMATION section of this bulletin.)

**Crankcase and Final Drive Bearing Replacement Chart**

Engine Number	Original Crankcase Assy.	Original Final Drive Bearing	Replacement Crankcase Set
CB750E-1000001 thru -1000219	(sand cast) 11010-300-070	(early) 91003-259-000	11010-300-415
CB750E-1000220 thru -1007414	(sand cast) 11010-300-080	(early) 91003-259-000	11010-300-415
CB750E-1007415 thru -1034807	(die cast) 11010-300-090	(early) 91003-259-000	11010-300-405
CB750E-1034808 thru -1044805	(die cast) 11010-300-090	(improved) 91003-300-305 Supersedes & replaces 91003-259-000	11010-300-405
CB750E-1044806 and subsequent	(die cast) 11010-300-110	(redesigned) 96100-63050 Not interchangeable with earlier bearings	Not required

Replacement crankcase sets include crankcase assy. P/N 11010-300-110, final drive bearing P/N 96100-63050, and all parts necessary for conversion.

**PARTS INFORMATION:**

H/C	Part Number	Description	Dealer Net
23662	11010-300-110	Crankcase assembly	\$114.99
23897	11010-300-405	Crankcase Set (Engine Nos. CB750E-1007415 thru -1044805)	119.77

The following parts are included with crankcase set 11010-300-405:

23662	11010-300-110	Crankcase Assembly	114.99
23899	11353-300-030	Protector, Case	2.70
23664	13491-300-000	Set Ring 66.5mm	.52
05338	96100-63050	Ball Bearing 6305	1.48
23898	92000-06056	Bolt, Hex, 6X56 (order in lots of 10)	.05

23896	11010-300-415	Crankcase Set (Engine Nos. CB750E-1000001 thru -1007414)	136.04
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The following parts are included with crankcase set 11010-300-415:

23662	11010-300-110	Crankcase Assembly	114.99
23899	11353-300-030	Protector, Case	2.70
05338	96100-63050	Ball Bearing 6305	1.48
23664	13491-300-000	Set Ring 66.5mm	.52
20659	11210-300-050	Oil Pan	6.65
22899	11398-300-303	Gasket, Oil Pan	.45
05427	92000-06020	Bolt, Hex, 6X20 (order in lots of 10)	.06
20663	23501-300-030	Gear, Final Drive	7.30
19380	15331-300-000	Cap, Oil Path	.73
12808	91315-044-000	O-Ring 19.4X2.8	.08
20819	11342-300-050	Cover, Clutch	7.19
22911	11396-300-303	Gasket, Clutch Cover	.32
05754	93500-06028	Screw, Pan, 6X28 (order in lots of 10)	.05

**NOTE:** After initial installation of either crankcase set, further crankcase assembly replacement only requires ordering the modified crankcase, part number 11010-300-110.